

ABSTRACT

A metal plane jointing structure includes a metal plate,
a metal joint nut having a periphery flange thereon, and a
5 layer of adhesive glue positioned therebetween. The method
of making the structure includes formation and insulation of
the metal plate and the metal joint nut, the de-scum process
at the joint positions of the metal plate and the metal joint
nut, glue coating at the joint positions of the metal joint
10 nut and the metal plate, curing the metal plate and the metal
joint nut in the oven after both of them are being positioned,
and cooling the jointed metal plate and the metal joint nut
at room temperatures.